

御中

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工程変更連絡書 Process Change Notice

ヒロセ電機株式会社
郡山工場 品質管理課
Koriyama Factory, Quality control
section, Hirose Electric Co., Ltd.

承認 (Approval)	査閲 (Review)	作成 (Created by)
Tsukamoto	Inagaki	Nouchi

貴社益々ご清栄のこととお喜び申し上げます。日頃は弊社製品のお引き立てを賜り、厚く御礼申し上げます。早速ですが、貴社への納入製品について、下記の通り工程変更を計画しております。本書にて工程変更のご案内をさせていただきます。変更計画可否を提出後 2週間以内にご返却を賜りたくお願い致します。We truly appreciate your significant support always. We are currently planning on the below process change for the products planned to be delivered to your company. Forwarding shares the notification of the process change. Your approval for the change plan within 2 weeks will be appreciated.

貴社品番/Customer's product number	弊社品番/Product number by Hirose 680-3001-7 26 (representative)	弊社品名/Product name by Hirose DF60-3P-10.16DSA(26) (representative)
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Content of change / 変更内容	Change 1	区分 Type	Assembly line (automatic machine) will be added.	理由 Reason	To support production due to increased orders
	Change 2	区分 Type	Production location will be added.	理由 Reason	To support production due to increased orders
	変更前 Before the change		変更後 After the change		影響範囲 The scope that will be affected.
	Production is done by Company K. Hand assembly line Lot number is displayed on the side of the product by a heat stamp. * See separate sheet		Company F will be added for a production, in addition to the Company K. Company F uses automatic machine line. Lot number will be displayed at front of the product by laser engrave. (only for products produced by automatic machine.)		Although the production equipment will be changed, the production process and control method will not be changed. Lot number marking method and placement will be changed, which will make a change in appearance, however, it will not make any change on functionally. Necessary production will be conducted.

Execution schedule of the change plan / 変更実施計画	日程 Schedule	Nov.1	Dec.1	Jan. 1	Feb.1	Mar.1
	工程整備 Preparation of process			→		
	標準類の整備 Preparation of standards, etc.			→		
	トライ / Trial			→		
	作業教育 Training for operators			→		
	製品評価試験 Product evaluation test				→	
	サンプル提出 Submission of sample				→	
	初品検査結果提出 Submission of the initial product inspection result					→

量産納入予定日 Scheduled delivery date of mass production products	2022年3月予定 Scheduled on March, 2022	備考 Remarks
変更計画可否回答希望日 Date of your acknowledgement	2021年11月30日 November 30, 2021	

ヒロセ電機株式会社 行先 To: Hirose Electric Co., Ltd.		貴社名 : Customer name:	
変更計画可否回答書 Answer to the change plan notification (approval)	製品名 Product name :	DF60-3P-10.16DSA(26) (representative)	ご判定日 Judgment day
	変更内容 Content of change :	Assembly line (automatic machine) will be added. Production location will be added.	ご担当者 Person in charge
変更計画可否 Approve or Not approve for the change:	承認 Approved	否認 Not approved	条件付 Conditionally approved
必要提出資料、その他指示事項 Required materials for submission / other directions			